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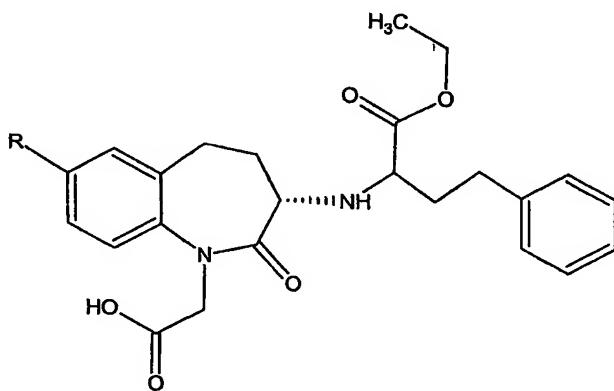
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(54) Title: PROCESS FOR PREPARATION OF BENAZEPRIL



(I)

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(57) Abstract: The present invention relates to an improved process for preparation of highly pure benazepril of Formula I, wherein R is hydrogen or pharmacologically acceptable salt thereof by completely eliminating the impurity of 7-bromo analogue of benazepril of Formula Ia, wherein R is bromo group.